

## WELDING DEPARTMENT

### Working capability

Nr. 2 MIG welding unit with C.N.C. ECS 2801 with 6 axes 35 t positioner, workpiece diameter 3800 x 6000mm with nr. 2 500A Selco generators

Nr. 2 MIG welding unit with C.N.C. ECS 2801 with 6 axes, 30 t positioner, workpiece diameter 3800 x 4000mm with nr. 4 500A Selco generators

Nr. 1 MIG welding unit with C.N.C. ECS 2801 with 6 axes, 25 t positioner, workpiece diameter 3000 x 2500mm, with nr. 2 500A Selco generators

Nr. 1 MIG welding unit with C.N.C. ECS 2801 with 6 axes, 25 t positioner, workpiece diameter 3000 x 2500mm with nr. 2 500A Selco generators

Nr. 4 MIG welding units with FANUC robots ARC MATE 120I 10L with nr. 4 500A Selco generators, with nr. 4 vertical axes revolving tables, maximum load 40 t

Nr. 1 MIG welding unit with FANUC robot ARC MATE 120I 10L with 50 t positioner, axes strokes X 7000 mm, Y 7000 mm, Z 8000 mm with nr. 2 500A Selco generators

Nr. 1 MIG welding unit with C.N.C. ECS 2801 with 6 axes, 10 t positioner, workpiece diameter 1500 x 1500mm with nr. 2 500A Selco generators

Nr.1 MIG welding unit with C.N.C. ECS 2801 with 6 axes, 6 t positioner, workpiece diameter 1500 x 1000mm with nr. 4 500A Selco generators

Nr.1 MIG welding unit with C.N.C. ECS 2801 with 6 axes, with 6 t positioner, workpiece diameter 1500 x 1000mm with nr. 4 500A Selco generators

Nr.3 SAW welding units with C.N.C. ECS 4802, with 25 t positioner, nr. 4 DC1250A Miller generators.

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